

# Special-Sensors for Automation



**Magnetic Flowmeter**



**ISO 9001  
certified**

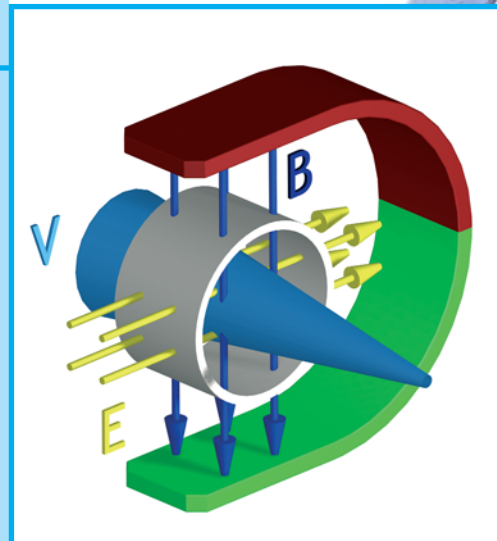
## Flow measurement

The new inline flow sensors SDI 852 offer a monitoring function as well as precise flow measurements in the range of 0...40 l/min. The flow rate is digitally depicted using a clear 3-digit, 7-segment display. The magnetic-inductive measuring system facilitates that this device is suitable for many different applications in the field of automating processes and work-flows. Furthermore, a high degree of measuring accuracy is ensured.



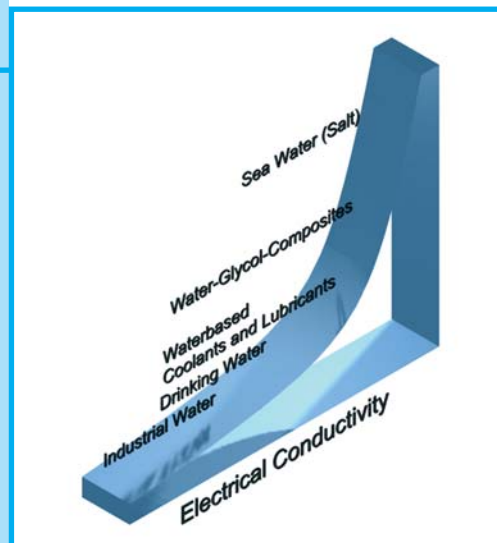
## Function principle

If an electrically conductive fluid  $V$  is moving crosswise to a magnetic field  $B$ , a voltage  $E$  dependent on the flow rate is generated vertically to this magnetic field and the direction of motion. This is measured with electrodes contacting the fluid. Microcontrollers analyse this voltage and calculate the flow rate.



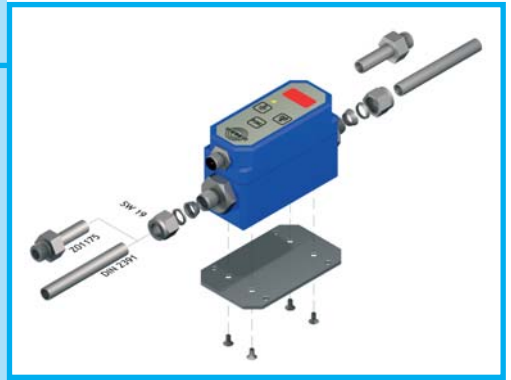
## Medium

The magnetic-inductive measuring principle requires the electrical conductivity of the medium. Low limit values of 15  $\mu\text{S}/\text{cm}$  for water or 10  $\mu\text{S}/\text{cm}$  for other fluids still offer a broad function range; this includes high-percentage water-glycol mixtures. Small bubbles and non-abrasive solids in the fluid only slightly affect the measurement.



## Installation

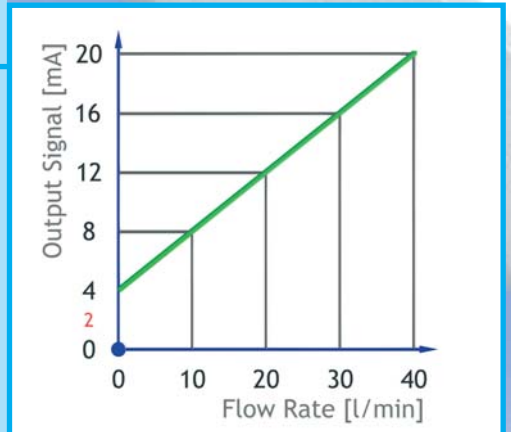
The inline flow sensors SDI 852 are installed "in-line" into a pipe line. The pipe may be connected directly with the compression tube fitting connection or with an adaptor SDA.... Threaded bushings are located in the bottom housing plate and are used to fasten the device to a support plate or other similar base. A mounting plate (optional accessory) may also be attached to the housing. This makes it possible to fasten the unit from the front.



## Switching and analogue output

If the flow rate value is to be further processed with a PLC or a control system, the SDI 852 units offer a switching output as well as an analogue output with a 4...20 mA signal. The starting and ending value for the analogue output range is definable in the programming mode. A measuring system error sets the analogue output to 2 mA.

If a flow contrary to the installation orientation occurs, a minus sign is displayed in front of the flow rate in the display and the output current remains fixed at 4 mA. The measuring range displayed ends at -9.9 l/min for this installation position.



## Application advantages

The combination of precise measuring system and small, compact design distinguishes the series SDI 852 from other inline flow sensors. They are easy to install subsequently into existing configurations or offer a space-saving alternative for new constructions.

Cooling and temperature control as well as metering circuits, for example in the field of water treatment, are precisely and accurately monitored. This is accomplished with a set point function as well as an analogue linear current output.

Stainless steel and PVDF for the device components in contact with the media allow using the unit in many electrically conductive fluids. This includes high-percentage water-glycol mixtures.

The simple structuring of the programming menu as well as the parameter protection via access code reduce the commissioning time and result in a high degree of process reliability.

Flows opposite to the given installation direction are detected and depicted in the display as a negative value. This is useful for e. g. checking the function of a return valve.



## Operation

The inline flow sensors SDI 852 feature front panel buttons used to call functions and modify settings. All values are displayed in the 3-digit, 7 segment display.

## Switching point

This limit value is entered in l/min to monitor a minimum or maximum value. It is also possible to program the difference between the switch-on and switch-off value, the hysteresis. The NC and NO contact functions are available for the switching output.

## Time delay

The time delay is settable to a value between 0 and 50 seconds. The signal then changes only after the delay has expired insofar as the current value still exceeds the limit value. An additional parameter is available if the current value falls below a set limit value.

## Signal filter

The parameter for the signal filter allows inputting a value that determines the time interval in which the measuring signal is averaged. Inputs between 0 to 8 seconds are possible. A low value results in a very quick response; a high value results in a very steady display of the measured value. The filter is switched off when the setting is 0. Averaging has the same effect on display and outputs.

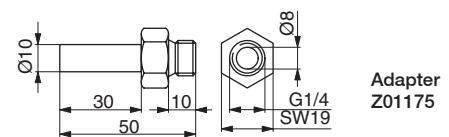
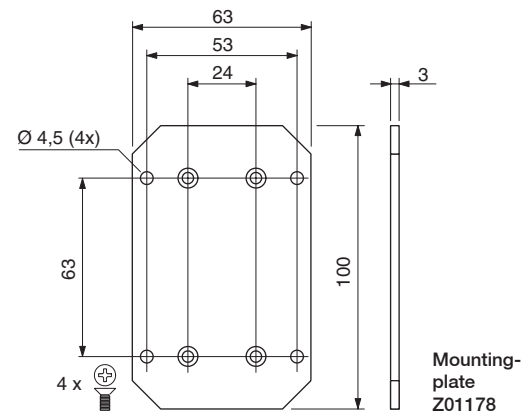
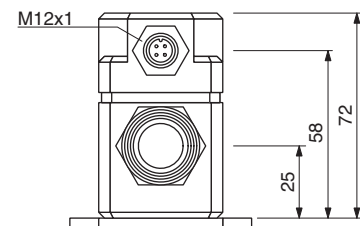
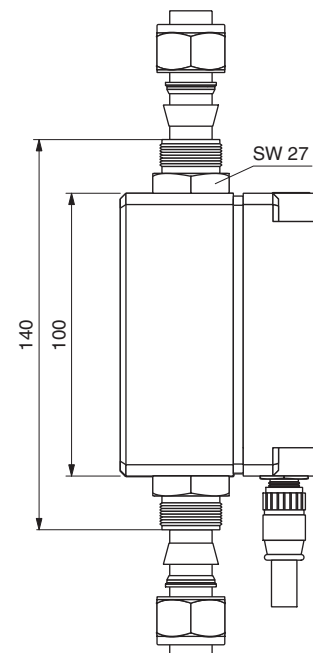
## Access code

Programming or changes to the parameters of the device are not possible without entering an access code. The factory default is modifiable in the programming mode.

## Reset function

Use the reset function to reset all parameters to the factory defaults.

Terminology: see our main booklet „Flow controllers and air flow controllers“.



EGE-Elektronik Spezial-Sensoren GmbH  
www.ege-elektronik.com

# FLOW MEASURING DEVICE



**Inline-Compact with digital display**

**Series SDI - Magnetic flowmeter**

**Flow measurement for conductive media ( $\geq 10 \mu\text{S/cm}$ )**

**Measurement error  $< 2\%$**

**Programmable**

**Analogue and PNP output**



Design	SDI 852/1 GAPP	
Dimensions	<p style="text-align: right;">optional: Mounting plate (Z01178)</p>	
Working range [l/min]	0...40	
Measurement error	0...5.0 l/min $\leq 0.1$ l/min 5...40 l/min $\leq 2\%$ of measurement value*	
Outer diameter pipe [mm]	10	
Pipe connection	tube fittings for steel tubes according to DIN 2391 / ISO 3304	
Medium conductivity [ $\mu\text{S/cm}$ ]	$\geq 10$ (water: $\geq 15$ )	
Output	<p>PNP NO / NC, programmable      4...20 mA, linear</p>	
ID-No.	P11320	
Type	SDI 852/1 GAPP	
Switching current [mA]	200	
Load $R_L$ [ $\Omega$ ]	200...500	
Supply voltage [V]	24 DC $\pm 10\%$	
Current consumption [mA]	100	
Ambient temperature [ $^{\circ}\text{C}$ ]	0...60	
Medium temperature [ $^{\circ}\text{C}$ ]	5...60	
Start-up time [s]	4.5...8	
Reaction time [s]	0.5...8	
Programmable functions	Switching point, hysteresis, switching output, time on/off delay, analogue range, averaging, access code	
Compressive strength [bar]	10	
Material	housing: PBT Sensor: PVDF / AISI 316 Ti	
Protection [EN 60529]	IP 65	
Connection	M12 connector	
*Notice: Reference conditions according to EN 29104		
Accessories	Connecting cable type SLG, mounting plate, adapter G1/4	



**Headquarters  
EGE-Elektronik  
Spezial-Sensoren GmbH**

Ravensberg 34  
D-24214 Gettorf  
Tel. +49 (0) 4346 / 41580  
Fax +49 (0) 4346 / 5658

Internet: [www.ege-elektronik.com](http://www.ege-elektronik.com)



**EGE-Elektronik ApS**  
Forstallé 79  
DK-6200 Aabenraa  
Tel. +45 70207271  
Fax +45 70207272



**EGE-Specialsensorer AB**  
Box 137  
S-51223 Svenljunga  
Tel. +46 32512060  
Fax +46 32512064



**Stork AS**  
Brynsveien 100  
N-1352 Kolsås  
Tel. +47 67176400  
Fax +47 67176401



**Opto-Control OY**  
Yrittäjätie 2 B  
FI-01800 Klaukkala  
Tel. +358 108309100  
Fax +358 108309101



**Woodhead Connectivity s.a.**  
57, Rue Jacquard - Z.I.  
F-77400 Lagny Sur Marne  
Tel. +33 164309136  
Fax +33 164309105



**Cematic-Electric B.V.**  
Postbus 777  
NL-7550 AT Hengelo  
Tel. +31 742433422  
Fax +31 742913333



**ICM Ital Control Meters Srl**  
Via della Valle 67  
I-20048 Carate Brianza (Mi)  
Tel. +39 0362 8052 00  
Fax +39 0362 8052 01



**Bibus Spain, S. L.**  
Avda. Ricardo Mella, 117D  
ES-36330 Vigo  
Tel. +34 986 247286  
Fax +34 986 209247



**Powelectrics Limited**  
Sandy Hill Park, Sandy Way  
Arimington, Tamworth  
GB-Staffordshire B77 4DU  
Tel. +44 1827310666  
Fax +44 1827310999



**Bachofen AG**  
Ackerstraße 42  
CH-8610 Uster  
Tel. +41 449441111  
Fax +41 449441233



**Trenka Industriebedarf  
Handelsgesellschaft mbH**  
Czeija-Nissl Gasse 7  
A-1211 Wien  
Tel. +43 12782130-0  
Fax +43 12782130-41



**EMS Electronics Ltd.**  
Ballycarney, Green Road  
IRL, Carlow  
Tel. +353 599141768  
Fax +353 599137988



**Countapulse Controls  
(PTY) LTD.**  
P.O.B. 40393  
ZA-2022 Cleveland  
Tel. +27 116157556  
Fax +27 116157513



**HITECH Ltd.**  
1-35-2 Simouma, Setagaya,  
JPN-Tokyo 154-0002  
Tel. +81 35430 2301  
Fax +81 35430 2302



**Micromax S&A P/L**  
5 Orangegroove Avenue  
AUS-Unanderra NSW 2526  
Tel. +61 2 4223 7600  
Fax +61 2 4271 8091



**Prottek Teknik Elektrik Ticaret  
ve Sanayi Ltd. Sti.**  
Okçumusa Cad. Kismet Han 94/2  
TR-80020 Karaköy/Istanbul  
Tel. +90 2122377982  
Fax +90 2122354609



**Sircon Controls Ltd.**  
5359 Timberlea Blvd., Unit 36,  
Mississauga  
CDN-Ontario L4W 4N5  
Tel. +1 9052389505  
Fax +1 9052388380



**YUDEN ELECTRIC CO., LTD**  
No. 161, Sec. 2. Wen-Huah Rd.,  
Panchiao City  
Taipai County, Taiwan 22049  
Tel. +886 2 2255 3721  
Fax +886 2 2250 6016



**CSE-W. Arthur Fischer Ltd.**  
15 Polaris Place, Greenmount  
NZ-East Tamaki, Auckland  
Tel. +64 9 271 3810  
Fax +64 9 265 1362



**Kolektor Synatec d.o.o.**  
Vojkova ul. 8b,  
PO Box 57  
SI-5280 Idrija  
Tel. +386 5 3720650  
Fax +386 5 3720660